

# Work Order ID 76113

**\*76113\***

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Monday, November 07, 2011 9:03:33 AM

Item ID: D206-628-012

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step RH

Start Date: 11/7/2011 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 11/8/2011 Req'd Qty: 2.00

**\*2\***

Customer:

Reference: REWORK

Approvals: Process Plan: ME Date: 11-11-07

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

150 0.00

**\*150\***

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D206-628-012 B 72789 X 2

REMOVE D2732-030 RUBBER CUSHION AND DISCARD  
REPLACE WITH NEW BATCH

*[Handwritten signature]*

160 QC5- Inspect part completeness to step on W/O 0.00

**\*160\***

QC

Memo

0.00

Quality Control

*[Handwritten signature]*

*[Handwritten signature]*

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7				TC APPROVAL #09-89 TEL: 1-613-632-5200	
P/N	D206-628-012	Q#	CHG003		
DESC.	Heli-Access-Step RH	STC	SH98-14		
LOT	B72789	STC	SA00500SE		
MODEL	Bell 206A/B	STC			
MADE IN CANADA 02729-1					

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7				TC APPROVAL #09-89 TEL: 1-613-632-5200	
P/N	D206-628-012	Q#	CHG003		
DESC.	Heli-Access-Step RH	STC	SH98-14		
LOT	B72789	STC	SA00500SE		
MODEL	Bell 206A/B	STC			
MADE IN CANADA 02729-1					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Quality Control

44 for MLJ 11-11-8

Wm Lloyd

mk  
11-11-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 76113

Parent Item: D206-628-012

Start Date: 11/7/2011

Required Date: 11/8/2011

Parent Item Name: Heli-Access-Step RH

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP rev E changed D2731-1 to D2731-3 EC  
IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2732-030		Manufactured	No				Each	54.0000		16			
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Rubber Cushion

02732

Location	Loc Qty	Loc Code
ST402	50	
74626	50	
ST409	4	
56515	0	
64283	4	

20987

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## List Lots

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Criteria : All Items All Locations All Warehouses All Quantity							
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-628-012 Heli-Access-Step RH	Main Warehouse FG071	72789	10/26/2011	2.0000	QC21	CHG003	
Total:				2.0000			

\* 76113

h

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries



# Picklist Print

Friday, August 12, 2011 2:39:53 PM

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Work Order ID: 72789

Parent Item: D206-628-012

Parent Item Name: Heli-Access-Step RH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00

S  
R  
RH

D2721-042

Manufactured No

120

Each

0.0000



206B Step Assembly

D2731-3

Manufactured No

120

Each

60.0000



Mounting Lug

Location

Loc Qty

Loc Code

ST469

60

47967

37

52329

23

Manufactured No

120

Each

77.0000



Mounting Lug

Location

Loc Qty

Loc Code

ST468A

50

71860

50

ST470

27

62929

3

66427

24

Manufactured No

120

Each

6.0000

D2732-030



Rubber Cushion

Location

Loc Qty

Loc Code

ST402

6

69205

6

S-2  
Qty. x 8 Tra. Kit  
@ 3.00  
7 measured  
8/10/12

Friday, August 12, 2011 2:39:53 PM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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